

# DUOFLEX 92 PREMIUM CERAMIC FLOOR & WALL TILE ADHESIVE

## BASIC USES

For installation of all types of ceramic and mosaic tile on interior wall applications over concrete, concrete backer board, plywood, gypsum board and existing ceramic tile. Recommended for use on shower or tub surround walls on approved backer boards. May be used for installation of some floor tiles in light traffic areas.

## LIMITATIONS

Do not use over particleboard, Masonite, chipboard, OSB or similar unstable materials. Do not use over rubber, plastic, paint, asphalt, or plywood surfaces in wet areas. Do not use over single layer plywood floors. Use only on surfaces which are maintained at a temperature above 10° C (50° F) during application and for at least 72 hours after application. Do not use on exterior applications or in pools, tanks, jacuzzis, shower floors or other areas to be immersed in water. Do not use for setting bathroom fixtures. Do not use for setting white or light colored marble or other translucent tiles. Not recommended for use with large format floor tiles, green marble or other moisture sensitive stone tiles, or for floor applications in regular traffic or heavy service areas.

## COMPOSITION AND MATERIALS

A white non-flammable latex-based mastic which cures to provide a water-resistant, resilient bond. A low odor, freeze-thaw stable, easy spreading, ecologically safe, low VOC adhesive that provides excellent slip resistance.

## FEATURES

- Excellent adhesion to most substrates
- Excellent slip resistance on vertical applications
- Excellent workability
- Non-Flammable
- Water resistant when cured
- Environmentally friendly, low VOC formula

## TECHNICAL DATA

Exceeds ANSI A136.1 Type 1 requirements

### Typical Physical Properties

Open Time	30 minutes
Drying Time	24-48 hours
Final Cure	28 days

### Shear Strength

Exceeds ANSI A136.1 Type 1 dry & wet requirements

Flammability	Non-flammable
Freeze-thaw	
Stability	-18°C (0°F)
Specific Gravity	1.37
pH	8.50
Colour	White
Cleanability:	with water before material dries
Shelf Life:	1 year from production date when stored unopened @ room temperature

### Approximate Coverage

5mm (3/16") V notched trowel	-1.2 M <sup>2</sup> / Liter (50 Ft <sup>2</sup> / Gallon)
6mm (1/4") square notched trowel	-0.6 M <sup>2</sup> / Liter (25 Ft <sup>2</sup> / Gallon)

\* Coverages given are for estimating purposes only. Actual coverages may vary depending on job site conditions and installation techniques used.

## **INSTALLATION**

### *PREPARATORY WORK*

Surfaces must be sound, even, dry and free of grease, oil, dirt, paint, curing compounds or sealers, or other foreign matter.

Surfaces must be true to a tolerance of  $\pm 3$  mm (1/8") in 2.4 meters (8 ft.) for walls and 3mm (1/8") in 3 meters (10 ft.) for floors. Work area should be maintained at a temperature of 10°C (50°F) or higher during application and until adhesive is cured. Refer to current editions of TTMAC 09300 Tile Installation Manual, or TCA Handbook For Ceramic Tile Installation for information regarding placement of expansion or control joints, or for further substrate acceptability information.

### *APPLICATION*

Apply sufficient adhesive firmly to substrate with the flat edge of trowel, then comb with appropriately sized notched edge to give at least 85% contact with the back of tile. Do not spread more adhesives that can be covered with tile before adhesive starts to skin. If skinning occurs, scrape adhesive off and apply fresh material. Press tiles firmly into position with a slight twisting motion and immediately adjust for correct alignment and joint spacing. Clean adhesive from face of tile while still wet with a damp cloth.

## **CURING AND GROUTING**

Protect from water until fully cured. Allow wall tile to cure for at least 24 hours and floor tile to cure for at least 72 hours prior to grouting. Remove spacers from joints once tile adhesive begins to set. Grout using Flextile Polymer Modified Grout or Flextile Flex-Epoxy 100–100% Solids Epoxy Grout.

## **SAFETY**

Refer to Flextile Material Safety Data Sheet for health and safety information.

## **AVAILABILITY AND COSTS**

Flextile Duoflex 92 Type 1 Ceramic Adhesive is available from Flextile Ltd. and its distributors in 13.25 Liter (3.5 U.S. Gallon), 4 liter (1.06 U.S. Gallon), and 1 Liter (1.06 U.S. Quart) pails.

Cost: Data supplied upon request.

## **WARRANTY**

Flextile warrants that this product is of merchantable quality and is suitable for the purpose for which it is intended. Flextile's liability under this warranty shall be limited to replacement of its product found to be defective or, at its option, a refund of the purchase price.

## **MAINTENANCE**

No maintenance is required except where damages result from unforeseen circumstances. Repair procedures shall be directed by Flextile or its distributors.

## **TECHNICAL SERVICES**

Flextile maintains a well-equipped laboratory able to test its products in conjunction with the products with which they are used. Technical assistance for use of Flextile products is available upon request.

## **RELATED REFERENCES**

Current editions of: Ceramic Tile Installation Manual (09300) from the TTMAC & TCA Ceramic Tile Installation Handbook.

**FLEXITILE PRODUCTS COMPLY WITH THE BUY AMERICA PROGRAM AS OUTLINED BY THE UNITED STATES GOVERNMENT, INCLUDING WHEN FEDERAL FUNDS ARE USED.**